

Marine Dry Lean Concrete with Sulfate Resistant 240 KSC Cylinder (or 280 KSC Cube)

M402S

Mixing ratio per bag	Amount per cubic meter
TPI M402S 1 bag (50kg)	TPI M402S 45 bag (2,250 kg)
Water 7 - 8 liters	Water 315 - 360 liters

Mixing ratio per bag	Amount per cubic meter
TPI M402S 1 bag (50kg)	TPI M402S 45 bag (2,250 kg)
Stone size 1/2" or 3/4" 30 kg (3 buckets)	Stone size 1/2" or 3/4" 900 kg (90 buckets)
Water 7 - 8 liters	Water 210 - 240 liters



Post - Lintel and Car park with Sulfate Resistant

Product Characteristic

TPI M402S is suitable for concrete works in coastal or marine area environments where high sulfate and chloride salts could contact concrete. After mixing with recommended ratio with water, it can be used without any other additives and the concrete work will have compressive strength of minimum 240 KSC (Cylinder).

This concrete will withstand sulfate and chloride attacks.

Instruction for mortar preparation

- It is suitable for common concrete work such as ground leveling, post – lintel, road construction, car park and reinforced concrete with sulfate and chloride resistance.
- In case of large volume of lean concrete works are involved, addition of stone size 1/2" or 3/4" could be included in pouring mixture.
- Mix 1bag (50kg) of TPI M 402S with 7-8 liters of clean water, then apply according to the common practices for concrete work.
- In case a special concrete mix with desired properties is required by addition of admixtures, then user can add the additives according to the ratio and procedures given by the manufacturer of the additive.
- In case of large leveling work, add clean stones size 1/2" or 3/4" grade (conforms to ASTM C33) with mixing ratio 30 kg of stone per 1 bag (50 kg) of mortar.

**Suitable for Post and Lintel at Coastal area at compressive
strength 240 KSC cylinder (or 280 KSC Cube)**